



# **CROWN IMPERIAL ASSEMBLY INSTRUCTIONS**

## **Luxury Drawer Box**



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Luxury Drawer Box

### Luxury Drawer Box Parts

#### Parts Supplied



A



B



C



D



E



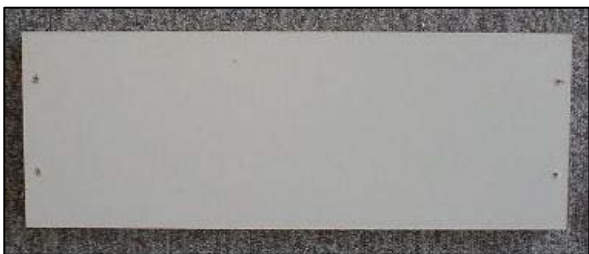
F



G



G



H

Deep Pan



H

Standard



J



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Luxury Drawer Box

### Standard Luxury Drawer

Part Letter	Part Name	Quantity	
		300-600	800-1000
A	Base Panel (this is the underside of the base panel)	1	1
B	Drawer Side	1 pair	1 pair
C	Luxury Drawer Runner	1 pair	1 pair
D	Blumotion Mechanism	1 pair	1 pair
E	Plastic Trigger	2	2
F	Drawer Front Fixing Clip	2	2
G	Metal Adapter	1 pair	1 pair
H	Back Panel	1	1

\* **Note:** The first Quantity column, refers to the following size drawers: 300, 400 ,450 500, 600. The second Quantity column, refers to the following size drawers: 800, 900, 1000.

### Deep Pan Luxury Drawer

Part Letter	Part Name	Quantity	
		300-600	800-1000
A	Base Panel (this is the underside of the base panel)	1	2
B	Drawer Side	1 pair	2 pairs
C	Luxury Drawer Runner	1 pair	2 pairs
D	Blumotion Mechanism	1 pair	2 pairs
E	Plastic Trigger	2	4
F	Drawer Front Fixing Clip	2	4
G	Metal Adapter	1 pair	2 pairs
H	Back Panel	1	2
J	Gallery Rail	2	4

\* **Note:** The first Quantity column, refers to the following size drawers: 300, 400 ,450 500, 600. The second Quantity column, refers to the following size drawers: 800, 900, 1000.



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

*Luxury Drawer Box*

<b>A</b> 	<b>B</b> 	<b>C</b> 	<b>D</b> 	<b>E</b> 
<b>F</b> 	<b>G</b> 	<b>H</b> 	<b>J</b> 	<b>K</b> 
<b>L</b> 	<b>M</b> 	<b>N</b> 	<b>P</b> 	<b>Q</b> 
<b>R</b> 	<b>S</b> 	<b>T</b> 	<b>U</b> 	
<b>V</b> 	<b>X</b> 		<b>Y</b> 	
<b>W</b> 				



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Luxury Drawer Box

Fitting Letter	Fitting Name	Quantity			
		Standard		Deep Pan	
		300-600	800-1000	300-600	800-1000
A	Metal Dowel		2		4
B	Metal Cam		2		4
C	Wooden Dowel 8 x 40mm				
D	Wooden Dowel 5 x 25mm				
E	Connecting Screws (M/F)				
F	Black Chipboard Screw 8 x 45mm				
G	Countersunk Screw 8 x 1 ¼"				
H	Countersunk Screw 6 x 5/8"	4	4	4	8
J	Countersunk Screw 6 x ½"				
K	Flange Head Screw 6 x ¾"				
L	Flange Head Screw 6 x 5/8"	6	6	6	12
M	Euro Screw 6 x 11mm	4	4	4	8
N	Round Head Screw 6 x 5/8"	4	4	4	8
P	Shelf Stud				
Q	Rubber Sleeved Shelf Stud				
R	Angle Bracket				
S	Door Buffer Pad	2	2	2	4
T	5mm Plugs				
U	35mm Bung				
V	Crown Conceal Cap	2	2	2	
W	Hanging Plate				
X	Plinth Clip				



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Luxury Drawer Box

Y

Peg-o-Lock

### Preparation

#### Fixing Plastic Trigger to Runners

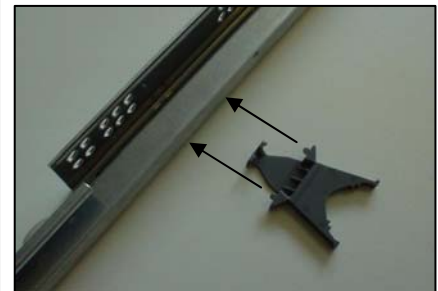
Before attaching the runners to the Base End Panel, attach the plastic triggers to the drawer runners, as per sequences shown below

#### Step 1.

The plastic trigger, fixes on the underside of the runner.

There are two rectangular holes positioned closely together, located at the back of the runner and two more circular holes, placed further apart, located at the front of the runner.

1.



#### Step 2.

Turn the runner on its side, and position the plastic trigger on a slant, so as to line up the holes it is to be pushed into, as shown.

Push the plastic trigger into the holes, on the runner.

NOTE: DO NOT try to twist the triggers in, as this will break them.

2.





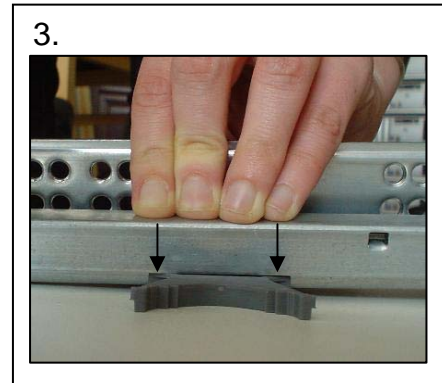
# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

### Step 3.

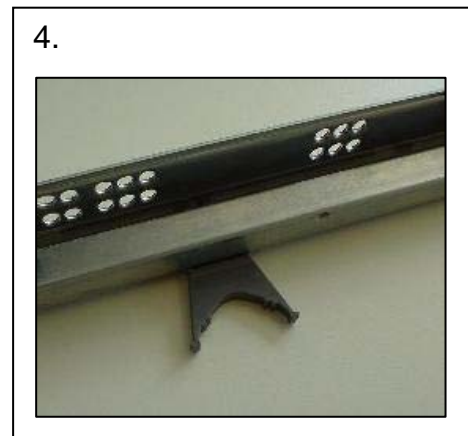
Once the plastic trigger is loosely attached, turn the runner and lay it so that the plastic trigger is on a hard surface.

Push down on the runner to secure the plastic trigger.



### Step 4.

This should ensure the plastic trigger is fixed to the runner, securely.



### Fixing Runners to Base End Panel

The positions for fixing the runners to the Base end panel are shown here. Use Type 4 screws to do so. Repeat the same positioning for the other end panel.

NOTE: If you are assembling a 1000 Pan Drawer with 2 @ 500 top drawers, it is necessary to put the centre drawer support in the **LOWER** position whilst assembling the cabinet.

NOTE 2: When fixing a bottom drawer, it may be necessary to provide support at the front (see picture opposite) to avoid the runner touching the cabinet bottom. A possible support material may take the form of a piece of laminate.





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

When attaching the runners, use the lower set of holes in the runner, as shown below:





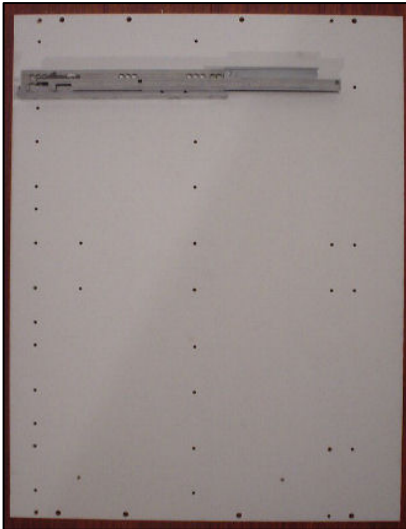
# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

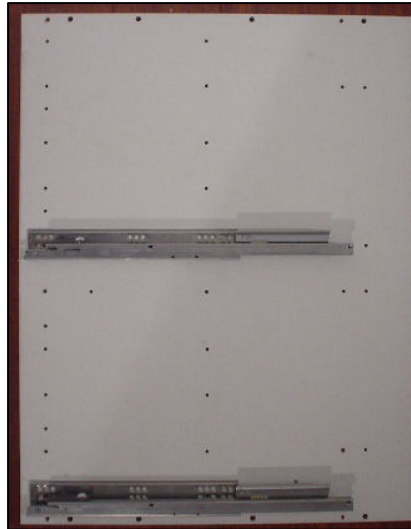
### Luxury Runner Positions

The position of your runners will vary, dependant on the drawer pack number you have. See below for runner positions.

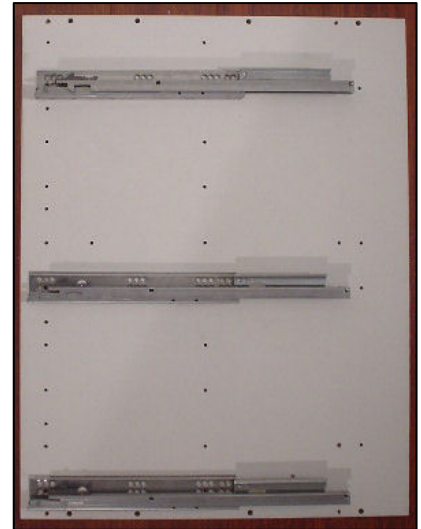
Drawer Line



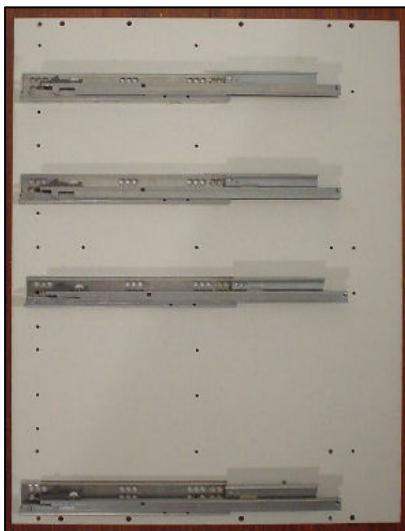
2 Drawer Pack



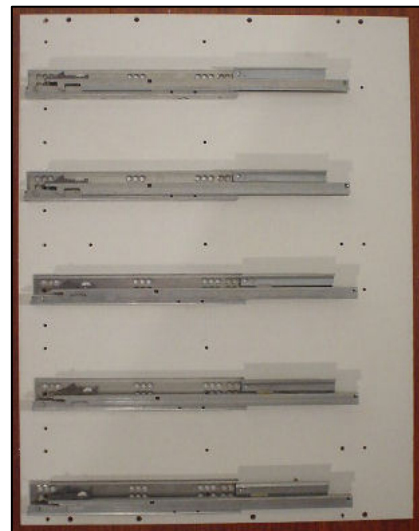
3 Drawer Pack



4 Drawer Pack



5 Drawer Pack





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

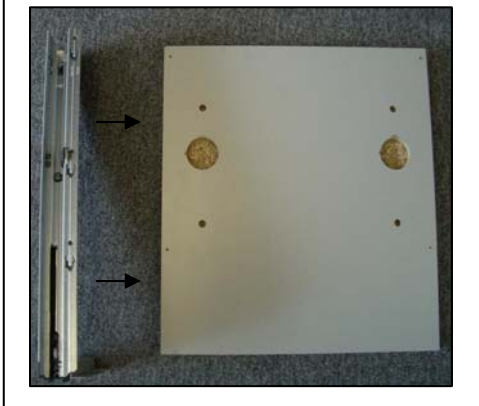
### Assembly Instructions

#### Step 1. Fit First Side to Base Panel

##### Step 1.1

Take the base panel, and slide it into the groove on the metal side.

1.1. Fit first Side to Base Panel



1.2. Secure first Side to Base Panel



##### Step 1.2

Secure the side to the base panel using two screws (fitting H), positioned in the pre-drilled holes as shown.



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

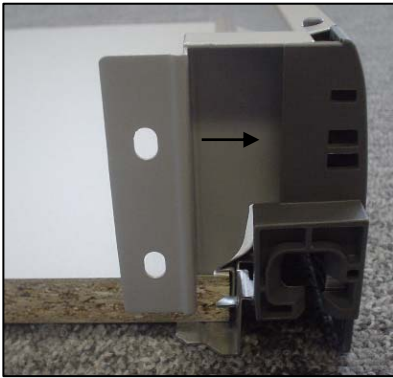
## *Luxury Drawer Box*

### Step 2. Fit Metal Adapter

Take the Metal Adapter and push it into the back end of the Side until it locks onto the plastic lugs.

NOTE: The size of the metal adapter will vary dependant on whether a standard size drawer (2.1) is being installed, or a deep pan drawer (2.2).

2.1. Fit Standard Metal Adapter



2.1 Fit Deep Pan Metal Adapter





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Luxury Drawer Box

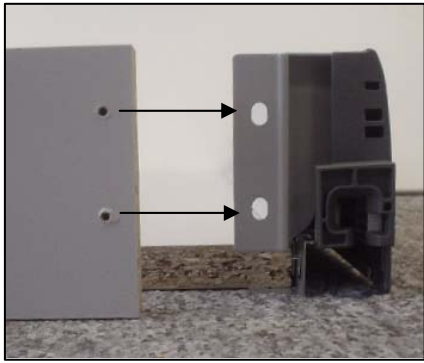
### Step 3. Fit Back Panel

#### Step 3.1

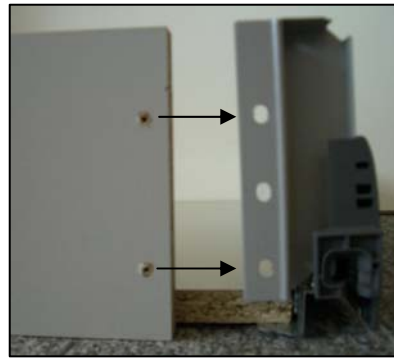
Take the back panel and slide it into the Metal Adapter.

NOTE: The size of the back panel will vary dependant on whether a standard size drawer is being installed, or a deep pan drawer.

3.1. Fit Standard Back Panel



3.1. Fit Deep Pan Back Panel

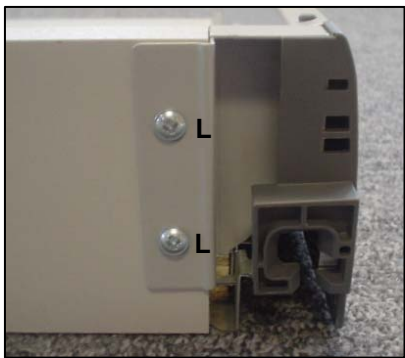


#### Step 3.2

Fix the back panel to the metal adapter, using two screws (fitting L) as shown.

The holes in the metal adapter should line up with the pre-drilled holes found on the back panel.

3.2. Secure Standard Back Panel



3.2. Secure Deep Pan Back Panel





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Luxury Drawer Box

### Step 4. Side Two

Repeat steps 1 and 2 to attach the second side and metal adapter:

Slide the opposite side onto the base and fix using two screws (fitting H).

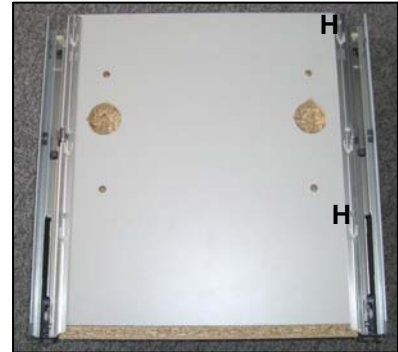
Push the metal adapter onto the side, and insert the back panel.

Secure using two screws (fitting L) as shown, using the same pre-drilled holes locations, as before.

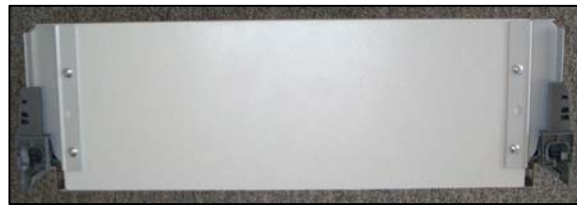
\* If assembling deep drawer do not fix gallery rails to drawer box.

See [Fixing Gallery Rail Instructions](#)

#### 4.1 Fix second Side



#### 4.2 Fix Metal Adapter and Secure Back Panel

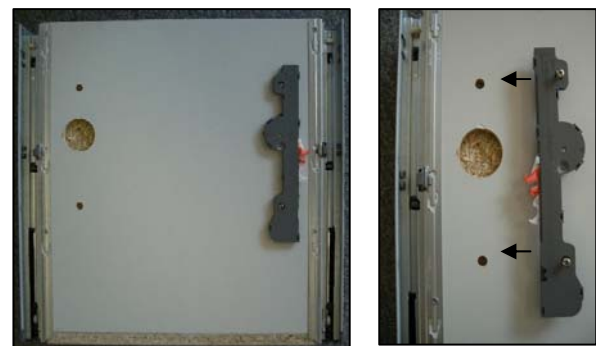


### Step 5. Blumotion Mechanism

Fit the two Blumotion mechanisms onto the underside of the drawer with the four round head screws provided.

Secure them, so that the arrow on the mechanism is pointing to the front of the drawer.

#### 5. Fix Blumotion Mechanism





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Luxury Drawer Box

### Step 6. Drawer Front Fixing Clips

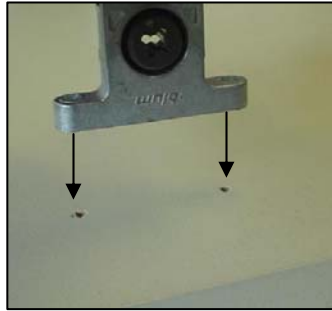
Take the drawer front and lay it face down.

Locate the drawer front fixing clips, and fix to the drawer front, using two screws (fitting M) in the pre-drilled holes.

Repeat on both sides.

**\* If assembling deep drawer do not fix drawer front yet! Go to [Fixing Gallery Rail Instructions](#).**

#### 5. Fit Drawer Front Fixing Clips

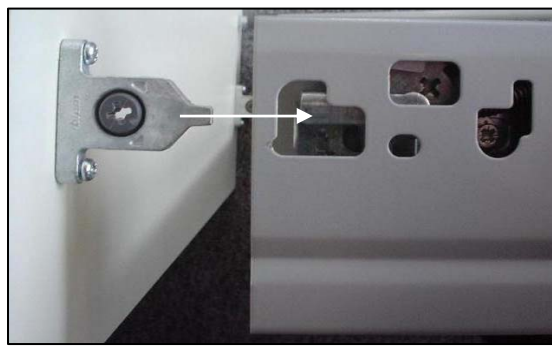


### Step 7. Fix the Drawer Front to the Drawer Box

Once the drawer front fixing clips have been fixed, take the drawer front and drawer box, and attach by sliding the drawer front fixing clips into the sides of the drawer.

A mechanism will capture the drawer front fixing clips, and hold the drawer front to the drawer.

#### 7. Attach Drawer Front to Drawer Box



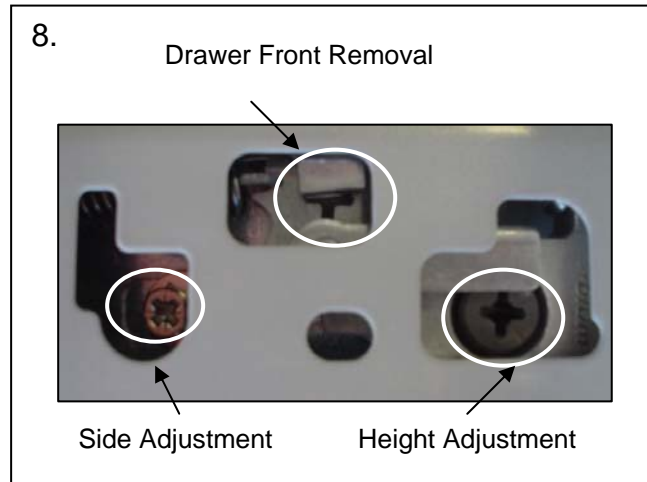


# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

### Step 8. Adjustment Screws

To adjust the drawer front, once it has been fitted to the drawer box, use the adjustment screws as shown



### Step 9. Conceal Caps

Once adjusted put the cover caps provided over the adjustment screws, to conceal them.





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

### Complete Standard Luxury Drawer Box (excluding Drawer Front)



**\* NOTE: Continue with instructions if fitting a Deep Pan Drawer Box**



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

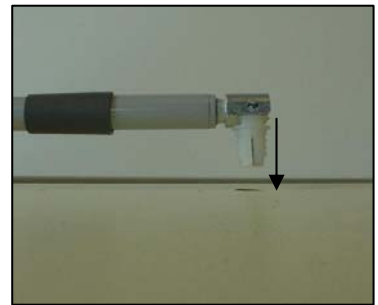
### Fixing Gallery Rail Instructions

*(For Deep Drawer Boxes)*

#### Step 1.

Place drawer front so the underside is facing upwards, and hold rail parallel to drawer front. Push white expanding insert into the pre-drilled hole, on the drawer front.

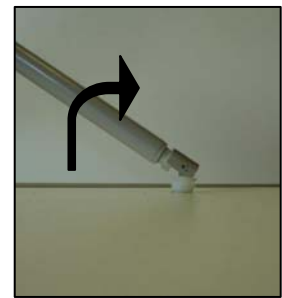
#### 1. Insert Gallery Rail



#### Step 2.

Once the rail is clicked in, raise the rail upwards to lock in place

#### 2. Raise Gallery Rail



#### Step 3.

Slide the plastic cover to the end as shown, to conceal the fixing mechanism

#### 3. Fix Gallery Rail





## CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

### *Luxury Drawer Box*

#### Step 4.

Proceed with steps 6 and 7 of the Luxury Drawer Box Instructions.

#### 4. Ensure drawer fixing clips are in place



#### Step 5.

After attaching the drawer front to the drawer box, insert the other end of the rail into the metal adapter as shown, located at the back of the drawer.

The end of the rail needs to be pushed in diagonally and down, until a “click” sounds is made.

#### 5. Fix Gallery Rail to Drawer Back

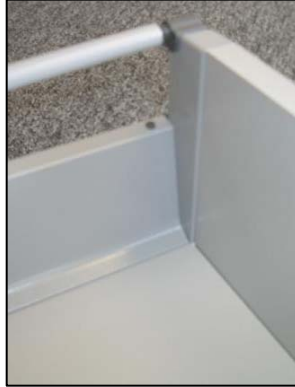




# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Luxury Drawer Box*

### Step 5. Complete

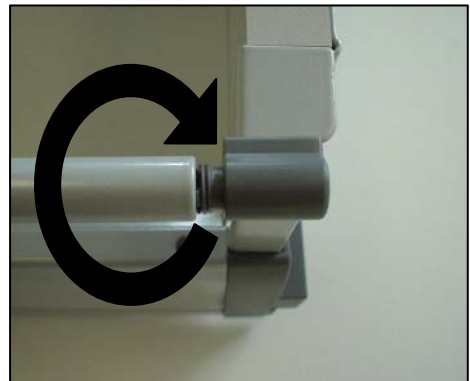


### Step 6.

Ensure the drawer front is vertical.

If not vertical, twist the rails to adjust until the drawer front is.

### 6. Rotate Rail to Align Drawer Front





## CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

### *Luxury Drawer Box*

#### Complete Deep Pan Luxury Drawer Box (Complete with drawer front)



**NOTE: On First Use...**

Place the drawer on the runner. Push the drawer in and listen for a "Click." Then pull the drawer out, and listen for another "Click."

The drawer should now function smoothly without further "Clicks."